

Marmoran

The Architects' Choice

HEATGARD METAL PRIMER

WATER BASED ACRYLIC PRIMER FOR USE UNDER
HEATGARD 4 PAINT SYSTEM



PRODUCT INFORMATION

- For interior & exterior use onto suitably prepared substrates
- Specially formulated to suit a wide variety of surfaces including metal, wood and concrete
- Contains anti corrosive pigments to arrest existing rust and prevent the formation of rust nodules on steel surfaces, thereby affording long life protection to the steel structure
- Inherent flexibility prevents cracking and flaking
- Superior Alkali Resistance, will not blister
- Controlled water vapour permeability enabling the substrate to “breathe”
- Deep penetration for excellent adhesion
- Excellent over coating properties
- Rapid drying properties
- Eco friendly, water based, LOW VOC LEVEL [16 g/L]
- Supplied ready to use



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PRODUCT CODE MP1

PRODUCT DATA INFORMATION SHEET

USES

- suitable for interior and exterior use on a wide variety of suitably prepared substrates.

TESTED TO NATIONAL & INTERNATIONAL STANDARDS BY THREE INDEPENDENT LABORATORIES

TEST STANDARDS

ISO 1519	Exhibits outstanding flexible qualities, yet hard and durable to withstand the stresses of natural expansion and contraction of the substrate
ASTM E96	Controlled water vapour permeability allows the walls to "breathe" to maintain resistance to water ingress and prevent spalling, delamination, algae and dirt retention
ISO 2409	Superior adhesion to all suitably primed substrates
SABS 170	Excellent resistance to alkali salts to prevent coating delamination and adhesion
SABS 1586	Ability to withstand high temperatures with no signs of delamination, blistering or loss of adhesion

GENERAL CONSIDERATION REGARDING APPLICATION

SITE SURVEY REPORTS

Site Survey Reports and Records are to be completed prior to product application, during the application and on completion of the project so that the relevant documentation is available for processing the Guarantee.

CLIMATIC CONDITIONS

Adequate protection should be provided against rain and sub-zero temperatures for a period of not less than 24 hours after application. The coating should never be applied during adverse weather conditions, or on wet surfaces. In hot climates, the coating should be applied during the morning and late afternoon hours and if possible away from direct sunlight. Variations in temperatures will affect drying times.

APPLICATION CRITERIA

- Please refer to our notes on BEST PRACTICES FOR SURFACE PREPARATION.
- Inspect the substrate: The plaster substrate must conform to a smooth and even finish. This can be achieved with a fine wood float or we recommend a steel float finish.
- The product must be applied in strict accordance to the Manufacturer's System and Specification.
- Adequate time should be allowed for it to cure [confirm a moisture reading of <15%: this may take from 7-21 days, depending on weather conditions] prior to the application of any specialised, semi-specialised coating or paint.
- Prepare the substrate appropriately to ensure that the surface is clean, dry, sound and free of defects.
- Ensure that the scaffold be positioned at a comfortable distance away from the surface so that application technique is not compromised (400-600 mm).
- Sealing of expansion/control joints - we recommend the use of sealant compatible with the specified Marmoran product.
- Check spread rates & tools.
- Supplied ready for use, do not thin. Mix with a flat paddle before & during application. Clean with water

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APPLICATION METHOD

Application tools: brush, roller or spray.

NEW WORK

Prepare substrate by removing all loose and friable particles. Stop and fill appropriately. Ensure that the surface is clean, dry and sound and free of defects. Apply 1 coat of Marmoran Heatgard Metal Primer, at a spread rate of 8 - 10 m² / L / coat and allow to cure. On porous surfaces thin first coat 10% with water and follow with a second coat un-thinned. Wet Film Thickness: 125-100 µ per coat, Dry Film Thickness: 45-36 µ per coat.

REDECORATION

Prepare by removing all loose and flaking paint, dirt, grease and grime. Ensure that the surface is clean, dry, sound and free of defects. Prime exposed areas appropriately. Proceed as for new work.

PRODUCT DATA

Composition Anti-corrosive and inert pigments dispersed in an acrylic resin.

Solvent Type Water

Solids Volume 36% ± 2% Mass 48% ± 2%

VOC LEVEL 16 g/L 2% The GREEN SEAL STANDARD is 50 g/L [3.8%] for flat coatings.

Drying Times Surface Dry: 2 hours Hard Dry: 12-16 hours Over coating Time: 12-24 hours

@ 25 deg C, Higher temperatures will accelerate the drying times (approximately halved for every 10 deg C increase)

65% RH Lower temperatures will retard the drying times (approximately doubled for every 10 deg C decrease)

Theoretical 8-10 m² L / coat

Spread rate This figure is indicative, and subject to applicator skill and substrate type and condition. Actual spread rates must be determined by the Applicator.

Shelf life & Storage 6 - 8 Months in unopened containers. Store in a cool dry and well ventilated place away from excessive heat or an open flame. Do not allow to freeze.

Transport Non-hazardous in accordance with Transportation and Classification of Dangerous Goods Act (1996)

Handling & Safety This product is water based and non-toxic. Keep out of reach of children. It does contain chemicals that may be irritants to mammalian tissue. Appropriate protective clothing must be worn. Protect eyes and skin from exposure. If the product is being sprayed, ensure adequate ventilation and ensure the use of proper ventilated masks. Wash spillages immediately with water. Do not induce vomiting if swallowed. Consult a physician if irritation of skin persists or if product is ingested. Gather up environmental spillages and dispose of in accordance with regulations of the local authorities.

Disclaimer All information contained herein is given in good faith, based on our specialised knowledge and experience. We reserve the right to effect changes to product and specification alike in the interest of product development and improving technology.